AMENDMENT OF SOLICITATION/MODIFICATION OF CONTRACT				J. CONTRACTID CODE		PAGE O	F PAGES
2. AMENDMENT/MODIFICATION NO.	3. EFFECTIVE DATE	4. REQUISITION/PURCHASE REQ. NO.			5. PROJECT	ΓΝΟ.(Ifapplic	able)
0002	24-May-2006	SEE SCHEDULE				` ' ' ' '	,
6. ISSUED BY CODE	N65540	7. ADMINISTERED BY (Ifother than item6)		COI	DE	-	
NAVAL SURFACE WARFARE CENTER, CARDEROCK CODE 3351.1, LINDA STIEMKE 5001 SOUTH BROAD ST. PHILADELPHIA PA 19112-1403		See Item 6					
8. NAME AND ADDRESS OF CONTRACTOR	(No., Street, County, S	L State and Zip Code)	х	9A. AMENDM	ENT OF SO	LICITATI	ON NO.
				N65540-06-Q-9 9B. DATED (SI		1)	
				27-Apr-2006	SE IT ENI I	···	
				10A. MOD. OF	CONTRAC	T/ORDER	NO.
CODE			Ī	10B. DATED (SEE ITEM	13)	
CODE	FACILITY COD	E PPLIES TO AMENDMENTS OF SOLIC		TIONG			
X The above numbered solicitation is amended as set for			_				
Offer must acknowledge receipt of this amendment pri			ш	<u></u>	is not exte	паеа.	
(a) By completing Items 8 and 15, and returning or (c) By separate letter or telegram which includes a RECEIVED ATTHE PLACE DESIGNATED FOR TREJECTION OF YOUR OFFER. If by virtue of this a provided each telegramor letter makes reference to the	copies of the amendmen eference to the solicitation a HE RECEIPT OF OFFERS F mendment you desire to char	t; (b) By acknowledging receipt of this amendme nd amendment numbers. FAILURE OF YOUR A RIOR TO THE HOUR AND DATE SPECIFIED age an offer already submitted, such change may be	nt on ACKN DMA	each copy of the off OWLEDGMENT Y RESULT IN	го ве		
12. ACCOUNTING AND APPROPRIATION D							
12 TIMO T	EM ADDITECTOR AT	O MODUTO ATTOMO OF CONTRA LOTTO					
IT MOD	IFIES THE CONTRAC	O MODIFICATIONS OF CONTRACTS T/ORDER NO. AS DESCRIBED IN ITE	YOR EM 1	DERS. 4.			
A. THIS CHANGE ORDER IS ISSUED PURS CONTRACT ORDER NO. IN ITEM 10A.	JANT TO: (Specify au	thority) THE CHANGES SET FORTH	IN I	ΓEM 14 ARE M	IADE IN T	HE	
B. THE ABOVE NUMBERED CONTRACT/O office, appropriation date, etc.) SET FOR	ORDER IS MODIFIED TH IN ITEM 14, PURS	TO REFLECT THE ADMINISTRATIV	Æ CI	HANGES (such a	s changes in	n paying	
C. THIS SUPPLEMENT AL AGREEMENT IS				(2).			
D. OTHER (Specify type of modification and	authority)						
E. IMPORTANT: Contractor is not,	is required to sign	this document and return	coni	ies to the issuing	office		
14. DESCRIPTION OF AMENDMENT/MODIF where feasible.)	ICATION (Organized)	by UCF section headings, including solic	-	_			
THIS AMENDMENT IS ISSUED TO ADD SPECIFIEMS 0001 AND 0002.	CATIONS PERTAINING	TO THE TYPE OF WELD REQUIRED A	ND T	HEWELD INSP	ECTION FOR	₹	
except as provided herein all terms and conditions of the	comment referenced in Them 0	A on 10 A on hometa-free at 1		1. 0.1.5			
Except as provided herein, all terms and conditions of the description		A or 10A, as heretofore changed, remains unchan				or print)	
	£/		.111	ACT INCOLLIC	EK (1 ype (or brint)	
5B. CONTRACTOR/OFFEROR	ISC DATE OF COMME	TEL:		EMAIL:			
	15C. DATE SIGNED		чСА		160	C. DATE SI	GNED
(Signature of person authorized to sign)	· [(Signature of Contracting Off			24	4-May-2006	3

EXCEPTION TO SF 30 APPROVED BY OIRM 11-84

30-105-04

STANDARD FORM 30 (Rev. 10-83) Prescribed by GSA FAR (48 CFR) 53.243

SECTION SF 30 BLOCK 14 CONTINUATION PAGE

SUMMARY OF CHANGES

SECTION SF 1449 - CONTINUATION SHEET

The following have been added by full text:

ADDITIONAL SPECIFICATIONS

Below are standards of A286 that are acceptable for use on the LCAC APU Start Bypass Valve Vent Relocation Modification.

AMS 5525:

Steel, Corrosion And Heat Resistant, Sheet, Strip, And Plate 15cr - 25.5ni - 1.2mo - 2.1ti - 0.006b - 0.30v 1800 Deg. F (982 Deg. C) Solution Heat Treated.

AMS 5731:

Steel, Corrosion And Heat Resistant, Bars, Wire, Forgings, Tubing, And Rings 15cr - 25.5ni - 1.2mo - 2.1ti - 0.006b - 0.30v Consumable Electrode Melted, 1800 Deg F (982 Deg C) Solution Heat Treated.

AMS 5737:

Steel, Corrosion And Heat Resistant, Bars, Wire, Forgings, And Tubing 15cr - 25.5ni - 1.2mo - 2.1ti - 0.006b - 0.30v Consumable Electrode Melted, 1650 Deg. F (899 Deg. C) Solution And Precipitation Heat Treated.

Welding Requirements:

Weld according to MIL-STD-2219A.

Liquid penetrant inspect according to ASTM-E1417-95a.

Welding Inspection Requirements:

Inspect according to NAVSEA publication, S9074-AR-GIB-010/278; except that only the following criteria are required:

- a) No cracks are allowed in welds.
- b) Undercutting, overlapping, and sharp ridged/deep valleyed surface conditions shall be avoided.

(End of Summary of Changes)